

Ing. Michal Danišek - MOTOVETERÁNY
A. Moyzesa 74, 03843 Kláštor od Znievom

HEAT TREATMENT CERTIFICATE

Registration No.

P21-209

Identification

Rám moto

Customer

Roman Fedor, Sevrná, 038 43 Kláštor pod Znievom

Order No.

telefonicky

Order by

Ing. Michal Danišek

Date of Order

03. 12. 2021

Site

SK

Job No.

telefonicky

Heat Treatment Procedure

PWHT

Date of Heat Treatment

03.12.2021 14:35

03.12.2021 23:18

Item

Rám moto

Drawing No.

Part No. / Seam No.

000 MD
001 MD
002 MD

Material

Pcs

3

Type of Heat Treatment

PWHT

Method of Heat Treatment

elektrická metóda

Consol

D1

ID_1961

Controller

1961/1166

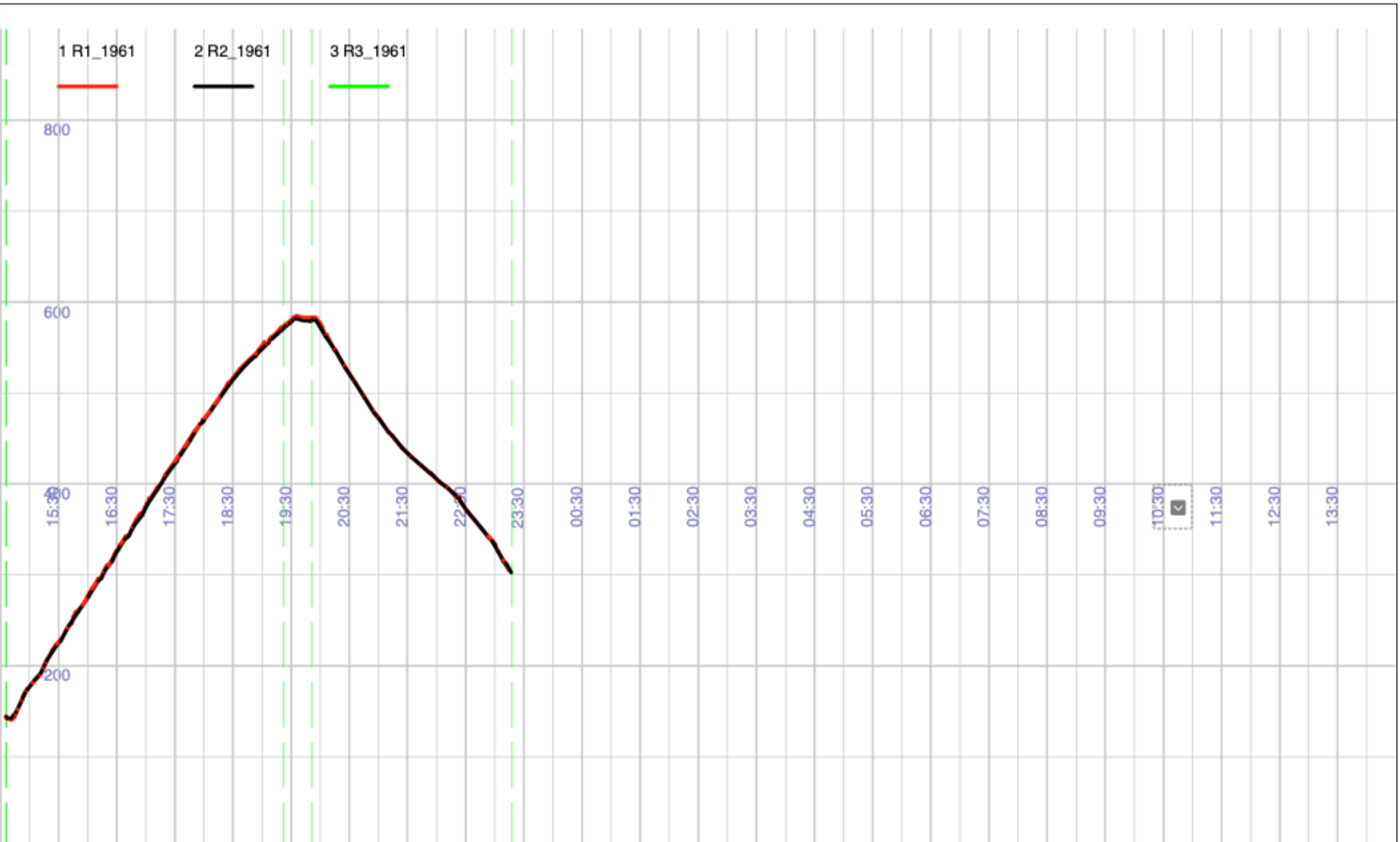
Calib. Date

23.08.21 PG

Sensor

K_TYPE

| Phase | Set Values | Measured Values |
|--------------|--------------------|---------------------------------|
| 1 01 Start | - | 143 °C |
| 2 10 Heating | 100 °C/h -> 580 °C | 89 °C/h -> 571 °C (4h46) |
| 3 20 Holding | 580 °C 0h30 | 579 °C 0h41 (0h30) (571-582 °C) |
| 4 30 Cooling | 100 °C/h -> 250 °C | -66 °C/h -> 250 °C (3h26) |
| 5 60 Finish | - | 250 °C |



Company.

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04.12.2021

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